

# **Closing the Loop** Cotton Composting for a Circular Textile Economy

# Today's Speakers

Steven Pires Associate Director of Sustainability Cotton Incorporated

Jean Bonhatal Director of the Cornell Waste Management Institute Cornell University Steve Richardson Research & Development Consultant Unless Collective

# 2021 Consumer Lifestyle Monitor<sup>™</sup> Results



## SUSTAINABILITY IN CLOTHING PURCHASES

Percent saying sustainability has a moderate to great influence on their clothing purchases.



Source: https://lifestylemonitor.cottoninc.com/sustainability-concerned-consumers/





Countries with significant change.

# Municipal Solid Waste Production in the U.S.

- In 2018, a total of 292.4 million tons of municipal solid waste (MSW) were generated in the U.S.
- ~4.9 lbs/person/day
- Textile waste was ~17 million tons
- Organic waste in landfills decomposes anaerobically creating significant methane emissions
- CH<sub>4</sub> is 28x more potent of a GHG than CO<sub>2</sub>
- Landfills are the primary MSW pathway in the U.S.
- Landfills are the third-most contributor to CH<sub>4</sub> emissions

## Sources

Text: https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling/national-overview-facts-and-figures-materials, IPCC (2013). AR5: Anthropogenic and Natural Radiative Forcing: Supplementary Material.; M. K. Jaunich, J. W. Levis, J. F. Decarolis, M. A. Barlaz, and S. R. Ranjithan, "Solid Waste Management Policy Implications on Waste Process Choices and Systemwide Cost and Greenhouse Gas Performance," Environ. Sci. Technol., vol. 53, no. 4, pp. 1766–1775, 2019; US EPA, "Data Highlights: Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2021," 2021 Photo: Getty Images

Graph: https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling/national-overview-facts-and-figures-materials





Metals

Yard Trimmings

Food

Wood

Misc Inorganic Waste Plastics

Other

Glass Paper & Paperboard

Textiles

Rubber & Leather

# U.S. Cotton's 10-Year Sustainability Goals









Decreasing Greenhouse Gas Emissions by

**↓**39%

Increasing Soil

**130%** 

Carbon by



Decreasing Water Use by





Increasing Land Use Efficiency by

**↑13%** 

Decreasing Soil Loss per Acre by

**↓50%** 

Decreasing Energy Use by



The Problem

# Take Make Waste

# Linear systems



Image: Courtesy Dr. Jesse Daystar



# What is the circular economy?

- Circular economy an economic system that uses a systemic approach to maintain a circular flow of resources, by recovering, retaining or adding to their value, while contributing to sustainable development
- **Circularity** degree of alignment with the principles for a **circular economy**

Source: ISO/DIS 59020 Circular economy – Measuring and addressing circularity (under development)

# **CARBON CYCLE** CO Photosynthesis Plant respiration Combustion Animal respiration respiration Decay organisms Mineral carbon

Image: Getty



# How does cotton fit into the circular economy?

# Where does cotton fit in?

- Textile recycling (up and downcycling)
- Cotton clothing composting: regeneration step



# The Cotton Supply Chain & Circular Perspective

Production to Retailing

Consumer use and Disposal



# • Circular perspective

• Limit losses at each supply chain step & optimize the use of co-products and by-products



# Does cotton clothing decompose in composting environments?

# What is composting?



# Cotton Circularity and Composting

- Cotton is a natural fiber that is inherently circular – grown from sunlight, water and earth – that will biodegrade back into soil
- Composting studies from 2010 show cotton fabrics are compostable in industrial compost facilities [1]
- Continuation of this research is ongoing, focused on denim with Cornell University
  - Evaluated 8 different denim fabrics with varying dye processes
  - Industrial compost and lab conditions evaluated





Earthworms, soil microbes, enzymes

2022 project photos courtesy of Cornell University







# Compositing at Cornell

Images: courtesy of Cotton Incorporated research at Cornell

# 100% cotton





1 month in hot compost





3 months

4 months







Images: courtesy of Cotton Incorporated research at Cornell

# **UNLESS**

# **Steve Richardson**

*R&D Consultant, Unless Collective* Compost Trials @ Agromin Post Industrial Cotton Textile Waste Summer 2022 Unless cotton/cellulose materials for compost trials. Hoodie cut waste including paper pattern pieces, canvas upper materials, and Clarus materials from NFW. These should all compost easily. We need to provide SDSs for any dyes and finishes.





## WALLACE LABORATORIES, LLC 365 Coral Circle El Segundo, CA 90245 phone (310) 615-0116 fax (310) 640-6863

Jun

Dave Green, dave a agromin com Ray Richards, ray@agronim.com Agromin 201 Kinetic Drive Oxnard, CA 93030

RE: Ur

Dear Dave and Ray.

The pH is modestly acidic at 6.62

Salinity is 7,24 millimho/cm. Chloride is

Nitrogen and sulfur are moderate. Phosph boron and magnesium are high.

Sodium is moderately high SAR (sodium

The organic matter content is 43.8%. The

The as-received bulk density is 41.2 poun

Sincerely,

## June 8-9, 2022

Garn A. Wallace, Ph. D. GAW'n

Unless cotton cutting waste from garment as compost feedstock to determine the mi needed for safe composting and use in healthy soil products.

0110 fax (510) 040-0805	0-240 240-500 500-700	potassium	5,377.57		
and subserver resources	0-12 12-20 over 20	fron	75.65 **		
ine 10, 2022	0-2 3-4 over 5	mangapese	71.92 **		
	0-4 4-6 over 6	zinc	55.43 **		
	0-0.50.6-1 over 1	copper	7.14 **		
	0-1 1-2 over 2	boren	4.88 **		
		calcium	1,807.83 **		
		magnesium sodium	L 059.90 **		
		stifur	887.26 **		
		molybdenum	0.50 **		
and the second sec		nickel	1.15 *		- 1
Juless Compost Feedstock, Our ID No. 22-160-20	The fellowing trace	atuminum	nd .	A PLAN IN THE R	
Received June 8, 2022	elements may he to xit	arentic	0.94 *	8	
	The degree of toxicity	barium	1.37 *		
	depends upon the pH of	cadmium	0.35 *		
	the soil, sollten ture,	chromium	nd •	· · · · · · · · · · · · · · · · · · ·	
	organic matter, and the	cobalt	0.56 *		
	concentrations of the	lead	8.67 **		
<ul> <li>I WET strate concernit@for to the concernition concernity</li> </ul>	individual demants as well	lithium	1.25 *		
s 1,062 parts per million in the saturation extract.	as to their interactions	mercury	nd •		
A THE REPORT OF A DECIDENCE AND A DECIDENT	The all callings desired	scienium	nd •		
aborus, potassium, iron, manganese, zure, copper,	The pH optimum depends upon soil organic	strantium	7.70 *		
	matter and soil content-	tin	nd •		
	maners and some country.	vanedium	1.19 .		
m adsorption ratio) is 4.0.	under 5 may be too acidio			-	
	6 to 7 may be good	Saturation Extract			
ie carboninitrogen ratio is 17.5.	over 8.0 is too alkaline	pH value:	6.62 **		
a betration of the second second second	The ECe is a measure of	ECe (milli-	7.24 **		
ands per cubic foot.	the media salinity:	mho/cm)	1.24	millieq/1	
and per cubic root.	good at 200 ppm	calcium	365.8	18.3	
	good at 200 ppm	magnesium	180.0	14.9	
	Soun at To bhin	sodium	373.1	16.2	
	good at 25 ppm	ammenium as N	24.9	1.8	
	good at 150 ppm	potassium	1543.3	34.4	
		cation sum		85.5	
	problems over 150 ppm	chloride	1,062	29.9	
	good at 100 ppm	nitrate as N	33.1	2.4	
	good at 40 ppm	phosphorus as P	27.7	0.9	
	toxic over 800	sulfate as S	374.2	23,4	
	and the second s	anion sum		56.6	
	toxic over 1 for many pla		2:01 **		
	increasing problems start at 3	SAR	4.0 **		
it production was tested	est. gypnam requirement-		18		
il production was tooled		Nitrogen, dry weight hasis	1.26%		
· · · · · · · · · · · · · · · · · · ·		Carbon, dry weight hasts	21,94%		
nix of organic matter		on:Nitrogen Ratio density pounds/cubic ft as received	41.2		
in organio matter		(calcium carbonate)	41,2		
ealthy soil products		nic matter, dry weight basis	43,89%		
			10,007.00		

WALLACE LABS

365 Coral Circle

(310) 615-0116

extractable - mg/kg soil

Interpretation of data low medium high

0-240 240-500 500-700

3-12 16-28 32-44

El Segundo, CA 90245

ammonium bicarbonate/DTPA

MEDIA REPORT

ocation

Requester

elements

phorphorus

potassium

Print Date

Agromin

griphic storproduct." Very low, \*\* low, \*\*\* mediate

Sample 1D Number

Dave Green & Ray Richards

\*\*\*\* bigh, \*\*\*\*\* very high

graphi

414 91 \*\*\*\*\*

5,377.57 .....

13.8%

104.6%

22-160-29 Sample Beartythen Unitens Compost Feedstock

Jun. 9, 2022

0/8/22

Receive Date

half saturation percentage Elements are expressed as mg/kg dry soll or mg/for saturation extract. pH and EC care measured is a saturation pasters fract, ad means not detected.

moisture content of media



## June 22, 2022

Unless Materials were mixed with organic matter and then shredded into a test pile.







## July 22, 2022

The test pile was "opened" and we found partly composted textile scraps near the surface and decided to let the pile continue to "cook" for a longer time period.



## July 28, 2022

The test pile was "opened" again, and the compost had progressed further, but we still wanted to see a finer consistency so decided to leave it for the full 45 days.







## August 9, 2022

Although the temperature in the pile was still high indicating that it was still actively composting, we decided to separate the pile into finished compost and "overs" which are parts of the pile over 2" square which have not composted. Overs are put back into shredding for future compost batches.

## **Finished Compost**

**Overs** 





Note: All photos taken by Steve Richardson; All photos taken with permission at Agromin's facility on Arnold Road in Oxnard, CA.; All test reports are property of Agromin and shared with permission; Any distribution of slides, photos, or test reports is prohibited without permission from Cotton Incorporated, Steve Richardson, and Agromin.





## August 9, 2022

In the Overs pile, we were able to pull out textiles that had not composted, textiles where the color had changed from Navy to Yellow during composting, and trims that had not composted.



## August 9, 2022

Samples of the finished compost were taken for testing to ensure the compost is safe for use in healthy soil products.

## **September 1, 2022**

Test results verified that the compost made from Unless cotton textile waste was safe for use in healthy soil products.



```
Agromin (Oxnard)
Dave Green
201 Kinetic Drive
Oxnard.
```

CA 93030

Compost 100

Product Identification

Date Sampled/Received: 01 Sep. 22 / 02 Sep. 22

## **COMPOST TECHNICAL DATA SHEET**

LABORATORY: SOI CONDUCTOR	; 42 Hanipar Way; Watsonville, CA. 950	76 dat: 831.724.542	2 Am: 831.724.3188	
Compost Parameters	Reported as (units of measure).	Test Results	Test Results	
Plant Nutrients	%, weight hears	Not reported	Not reported	
Mointure Coutent	%, wet weight basis	38.3		
Organic Matter Content	%, dry weight busin	41.3		
pH	anits	8.44		
Soluble Salts Selectrical conductivity BC31	dS'm (nunhos'en) 3.6			
Particle Size or Sieve Size	martenn oggregete sizz, inches	0.64		
Stability Indicator (requirementy	vi		Stability Rolling:	
CO <sub>2</sub> Evolution	mg CO <sub>2</sub> -C g OM day	42 Moderately Un-Set		
for the second sec	ang CO <sub>7</sub> -C-g-TS day	17	inventary carouse	
Maturity Indicator (bioassay)				
Percent Emergence	average % of control	100.0		
Relative Seedling Vigor	everage % of control	100.0		
Select Pathogens	PASS/FAIL: per OS EPA Class A standard, 40 CFR ( 10). 3260	Pass	Fecal coliform	
		Pao	Salasanella	
Trace Metals	PASSTAL: preUSEPA Class A.	1.5.	As.Cd.Cr.Co.Ph.Hg	
	standard, 40 CFR § 503.13 Tables I and 3	Pass	Mo.Ni.Se.Zu	

Participants in the US Compositing Council's Seal of Testing Assurance Program have shown the commitment to test their compost products on a prescribed basis and provide this data, along with compost end use instructions, as a means to better serve the needs of their compost customers.

Laboratory Group:	Sep22A	Laboratory Number 2090046-1/1
Analyse: Assaf Sadeh	angland	www.constrollains.com





201 Kinetic Drive Oxnard CA 93030 **Product Identification** Compost 100

Agromin (Oxnard)

Dave Green

Date Sampled/Received: 01 Sep. 22 / 02 Sep. 22

## **COMPOST TECHNICAL DATA SHEET**

Compost Parameters	Reported as conin of measures	Test Results	Test Results
Plant Nutrients:	%, weight basis	%, wet weight basis	th, dry weight basis
Nirogen	Tom/ N	0.78	1.5
Phosphorus.	P <sub>1</sub> O <sub>1</sub>	0.43	0.70
Potavainm	Kg0	0.69	10
Calcium	Ca .	1.3	2.1
Magnosilim	Ma	0.35	0.56
Moisture Content	Su wer weight basis	38.3	
Organic Matter Content	%, dry weight basis	41.3	
pit	unity .	8.44	
Soluble Salts statement conductivity BC of	dS/m (mathow cm)	36	
Particle Size or Sieve Size	% under 9.5 mm. dw brow	99,3	
Stability Indicator (respironsets)	0		Stability Rating:
CO <sub>2</sub> Evolution	mg CO2-C g OM day	4.2 Moderately Un-Seald	
	mg CO <sub>2</sub> -C g TS day	1.7	
Maturity Indicator (biconsay)			
Percent Emergence	average % of control	100.0	
Relative Seedling Vigor	average % of cambrol	100.0	
Select Pathogens	PASS FAIL: per US EPA Cline A. etionderit, 40 CFR § 501 72(a)	Pass	Fecal coliform
		Pass	Salmonella
Trace Metals	PASS FAIL: per US EPA Class A		As.Col.Co.Co.Pb.H
	viewievi. 40 CFR § 501 13. Tables I and 5	Pass	Mo.Ni.Se.Zn

Participants in the US Composting Council's Seel of Testing Assurance Program have shown the commitment to test their compast products on a prescribed basis and provide this data, along with compast end use instructions, as a means to better serve the needs of their compost customers.

Laboratory Group:	Sep22A	Laboratory Number: 2090046-1/1	-
Laboratory Group: Analyst: Assaf Sadeh	any South	www.controllabs.com	

US COMPOSTING US COUNCIL Seal of Testing Assurance		Agromin (Oxnarol) Dave Green 201 Kmetic Drive Oxnard CA 93030			
$\sim$		Product Identification: Compost 100			
Caltra					
uuuu	16	Date Sampled Received: (	01 Sep. 22 / 02 Sep. 22		
COMPOST	2-1-2 / A - A - A	L DATA SHEET			
Composit Parameters	Test Results	Reported as (units of weasure)	TMECC Test Method		
pH	8.44	Unities	94.11-A 1.3 Stery pB		
Soluble Salts (electrical conductivity)	3.6	dS'm (mmhos/cm)	04.10-A 1.5 Shury Method. Maw Basis		
Moisture content	383	%, wet weight basis	33.09-A - Total Solids and Mointure		
Organic Matter Content	413	% dry weight have	05.07-A Loss-on-Ignation Organic Matter Method (LOI)		
Matnesty Indicator (bioassay) Percent Emergence Relative Seedling Vigor	100.0 100.0	average % of control average % of control	05.05-A Germination and tigor		
Stability Indicator	42	mg C00-Cig 054-day	05.08-B Carbon Distance Evolution Rate		
Particle Size	99.3	%, dry weight passing through 9.5 mm	02.02-8 Simple Serving for Aggregate Sate Classification		
Pathogens	Pass	PASS/FAIL, Per US EPA Class A standard, 40 CFR 503 32(a)	07.01-3 Fecal coldimus		
Pathogens	Pass	PASS/FAIL: Per US EPA Class A standard. 40 CFR 503-32(a)	07 02 Samouefla		
Physical Contaminants	None Detected	fa, dry neight basis	02.02 C - Man Made lisem Total content		
Physical Contaminants	None Detected.	%, dry wright baus	02.02-C - Man-Made Inerts Sharps content		
Heavy Metals Content	Pass	PASS/FAIL: Per US EPA Cans A	04.06-Beavy Metals standard.		
two y strain conten	Pass	40 CFR 503 13, tables 1 and 3.	and Harardom Elements		
Participants in the US Compositi compost products on a prescribed serve the needs of their compose c For additional information period assurince Program, or the progra Mayo'menstance.org.	basis and provide this du astomers. sing to compost use, the s	ita, along with compost and use in specific compost parameters tested	structions, as a means to bette d for within the Seal of Testing		
This composi product has been tampled (USCC), using certain methods from the request by constanting the composit produ- or unitability for any particular use.	"Test Methods for the Exami	nation of Comport and Comporting" ma	must. Test revults are evailable oper		
Laboratory Group:	Sep22A	Laboratory Number: 2	2090046-1/1		
Analyst: Assaf Saddh	a total	www.controllabs.com			

ANALYTICAL CHE BACTERIOLOG Approved by Nor					TEL: 831-724-54 FAX: 831-724-3 www.controllabs	188
SOIL COI	NTRO	DL LA	B			
	Windows State				2090046-1/1-489	99
		- N			September 12, 2	022
Agromin (Oxnard)						
201 Kinetic Drive Oxnard, CA 93030 Attn: Dave Green						
Date Received: Sample Identification: Sample ID #:	02 Sep. 22 22-SP-A-0 2090046 -	8 Compost	100			
Nutrients	Dry wt.	As Rovd.	units	Stability Indicator:		
Total Nitrogen:	1.3	0.78	%	CO2 Evolution	Respirometery	
Ammonia (NH4-N):	260	160	mg/kg	mg CO2-C/g OM/day	4.2	
Nitrate (NO <sub>3</sub> -N):	< 1.0	< 0.6	mg/kg	mg CO <sub>2</sub> -C/g TS/day	1.7	
Org. Nitrogen (OrgN):		0.76	%	Stability Rating	moderabily unstable	
Phosphorus (as P2O5):	0.70	0.43	%			
Phosphorus (P): Potassium (as K <sub>3</sub> O):	3100	1900	mg/kg	Maturity Indicator: Cucum	1:2	
Potassium (K):	9300	5700	mg/kg	Compost:Vermiculite (v:v) Emergence (%)	100	
Calcium (Ca):	2.1	1.3	Si	Seedling Vigor (%)	100	
Magnesium (Mg):	0.56	0.35	96	Description of Plants	healthy	
Sulfate (SO4-S):	190	120	ma/ka	a constant of the set	in a start of the	
Boron (Total B):	43	26	mg/kg	Pathogens Results	Units	Rating
Moisture:	0	38.3	%	Fecal Coliform < 7.5	MPN/g	pass
Sodium (Na):	0.18	0.11	%	Salmonella < 3	MPN/4g	pass
Chloride (CI):	0.36	0.22	%	Date Tested: 02 Sep. 22		
pH Value:	NA	8.44	unit			
Bulk Density : Carbonates (CaCO <sub>3</sub> ):	21	35	lb/cu ft lb/ton	Physical Contaminants** Total Plastic	% by dry wt	
Conductivity (EC5):	3.6	NA	mmhos/cm	Film Plastic	< 0.1	
Organic Matter:	41.3	25.5	56	Glass	< 0.1	
Organic Carbon:	19.0	12.0	%	Metal	< 0.1	
Ash:	58.7	36.3	%	Sharps	ND	
C/N Ratio	15	15	ratio	Total	< 0.5	
Agindex	6	6	ratio	T OTOI	~ 0.0	
Metals	Dry wt.	EPA Limit	units	Size Distribution		-
Aluminum (AI):	5400		mg/kg	MM % by weigh	t	
Arsenic (As): Cadmium (Cd):	3.1	41	mg/kg mg/kg	> 50 0.0 25 to 50 0.0		
Chromium (Cr):	19		mg/kg	16 to 25 0.0		
Cobalt (Co)	4.6		mg/kg	9.5 to 16 0.7		
Copper (Cu):	38	1500	mg/kg	6.3 to 9.5 4.2		
Iron (Fe):	12000		mg/kg	4.0 to 6.3 8.9		
Lead (Pb):	11	300	mg/kg	2.0 to 4.0 20.6		
Manganese (Mn): Mercury (Hg):	220 < 1.0	17	mg/kg mg/kg	< 2.0 65.7 "Greater than 4mm in size	Sharpe graater th	an 2mm)
Molybdenum (Mo):	3.5	75	mg/kg	Greater man 4mm in Size	(onalps greater o	an zinn)
Nickel (NI):	16	420	mg/kg		Analyst:	Assaf Sadeh
Selenium (Se):	< 1.0	100	mg/kg			Sele
Zinc (Zn):	110	2800	mg/kg	the second se	Char	Contraction of the second

Account No.: 2090046 - 1/1 - 4899		Date Received Sample i.d.	02 Sep. 22 22-SP-A-08 Compost 100
Group: Sep22A No	. 25	Sample I.d. No.	1/1 2090046
INTERPRETATION:			Page one of three
Is Your Compost Stable?	2		
Respiration Rate			
4.2 mg CO2-C/ g OM/day	< Stable > <		Unstable >I< High For Mulch
Is Your Compost Mature	2		
AmmoniaN/NitrateN ratio 270 Ratio	++++++++++++++++++++++++++++++++++++++	Malure	>j< immature
Ammonia N ppm			
260 mg/kg dry wt	VeryMature> <	Mature	> < Immature
Nitrate N ppm	-		
< 1.0 mg/kg dry wt.	< immature	> <	: Mabure
Cucumber Emergence			
100.0 percent	< immature		>j< Mature
Is Your Compost Safe Re	garding Health?		
Fecal Coliform			
< 1000 MPN/g dry wt.	< Sale		>i< High Fecal Coliform
Salmonella Less than 3 /40 dry wt.			
	<safe (none="" detect<="" td=""><td>ed) &gt;kHig</td><td>h Salmonella Count(&gt; 3 per 4 grams)</td></safe>	ed) >kHig	h Salmonella Count(> 3 per 4 grams)
Metals US EPA 503 Pass dry wt.			
Pass Gym.	<all metals="" pass<="" td=""><td>&gt; &lt; On</td><td>e or more Metals Fail</td></all>	> < On	e or more Metals Fail
Does Your Compost Pro	vide Nutrients or O	rganic Matter?	
Nutrients (N+P2O5+K2O)	-		
3.1 Percent dry wt.	<low> &lt;</low>		High Nutrient Content
Agindex (Nutrients / Sodiu			5+K2O) / (Na + CI))
6 Ratio		ent and Sodium and Chloride P	rovider > < Nutrient Provider
Plant Available Nitrogen (P		ated release for first season	Tovider
3 lbs/ton	***********		
wet wt.	Low Nilrogen Provid	er> < Average Nilrogen Pr	ovider >  <high nilrogen="" provider<="" td=""></high>
C/N Ratio 15 Ratio			
	< Nitrogen Release	> < N-Neutral > < N-Demand>	I< High Nitrogen Demand
Soluble Available Nutrients 3.6 mmhos/cm	s & Salts (EC5 w/w dv		
dry wt.		age Nutrient Release Rate	[ <high available="" nutrients<="" p=""></high>
Lime Content (CaCO3)			
28 Lbs/ton dry wt.	< LOW > <	Average > < High Lin	e Content (as CaCO3)
What are the physical pro	operties of your co		
Percent Ash			
58.7 Percent			******
dry wt.	< High Organic Ma		>i< High Ash Content
	< High Organic Ma 5")		> < High Ash Content

Account No .: 2090046 - 1/1 - 4899 Group: Sep22A No. 25 Date Received 02 Sep. 22 22-SP-A-08 Compost 100 Sample I.d. Sample I.d. No. 1/1

2090046

Page two of three

INTERPRETATION:

Is Your Compost Stable? **Respiration Rate** 

#### 4.2 Moderate-selected use mg CO2-C/g OM/day

The respiration rate is a measurement of the biodegradation rate of the organic matter in the sample (as received). The respiration rate is determined by measuring the rate at which CO2 is released under optimized moisture and temperature conditions.

#### Is Your Compost Mature?



Composting to stabilize carbon can occur at such a rapid rate that sometimes phytotoxins remain in the compost and must be neutralized before using in high concentrations or in high-end uses. This step is called curing. Typically ammonia is in excess with the break-down of organic materials resulting in an increase in pH. This combination results in a loss of volatile ammonia (it smells). Once this toxic ammonia has been reduced and the pH drops, the microbes convert the ammonia to nitrates. A low ammonia + high nitrate score is indicative of a mature compost, however there are many exceptions. For example, a compost with a low pH (<7) will retain ammonia, while a compost with high lime content can lose ammonia before the organic fraction becomes stable. Composts must first be stable before curing indicators apply.

#### Cucumber Bioassay

100.0 Percent

Cucumbers are chosen for this test because they are salt tolerant and very sensitive to ammonia and organic acid toxicity. Therefore, we can germinate seeds in high concentrations of compost to

measure phytotoxic effects without soluble salts being the limiting factor. Values above 80% for both percent emergence and vigor are indicative of a well-cured compost. Exceptions include very high salts that affect the cucumbers, excessive concentrations of nitrates and other nutrients that will be in range when formulated to make a growing media.

### Is Your Compost Safe Regarding Health?

### Fecal Coliform

< 1000 / g dry wt. Fecal coliforms can survive in both aerobic and anaerobic conditions and is common in all initial compost piles. Most human pathogens occur from fecal matter and all fecal matter is loaded in fecal coliforms. Therefore fecal coliforms are used as an indicator to determine if the chosen method for pathogen reduction (heat for compost) has met the requirements of sufficient temperature, time and mixing. If the fecal coliforms are reduced to below 1000 per gram dry wt. It is assumed all others pathogens are eliminated. Potential problems are that fecal coliform can regrow during the curing phase or during shipping. This is because the conditions are now more favorable for growth than during the composting process.

#### Salmonella Bacteria

Less than 3 3 / 4g dry wt. Salmonella is not only another indicator organism but also a toxic microbe. It has been used in the case of biosolids industry to determine adequate pathogen reduction.

#### Metals

Pass The ten heavy metals listed in the EPA 503 regulations are chosen to determine if compost can be applied to ag land and handled without toxic effects. Most high concentrations of heavy metals are derived from woodwaste feedstock such as chrome-arsenic treated or lead painted demolition wood. Biosolids are rarely a problem.

#### Does Your Compost Provide Nutrients or Organic Matter?

#### Nutrients (N+P2O5+K2O)

Average nutrient content 3.1

This value is the sum of the primary nutrients Nitrogen, Phosphorus and Potassium. Reported units are consistent with those found on fertilizer formulations. A sum greater than 5 is indicative of a compost with high nutrient content, and best used to supply nutrients to a receiving soil. A sum below 2 indicates low nutrient content, and is best-used to improve soil structure via the addition of organic matter. Most compost fails between 2 and 5.

Account No .: 2090046 - 1/1 - 4899 Sep22A No. 25 Group:

Date Received 02 Sep. 22 Sample i.d. 22-SP-A-08 Compost 100 Sample I.d. No. 1/1

Page three of three

2090046

## INTERPRETATION: AgIndex (Nutrients/Na+CI)

6 Average nutrient ratio Composts with low AgIndex values have high concentrations of sodium and/or chloride compared to nutrients. Repeated use of a compost with a low Agindex (< 2) may result in sodium and/or chloride acting as the limiting factor compared to nutrients, governing application rates. These composts may be used on well-draining soils and/or with salt-tolerant plants. Additional nutrients form another source may be needed if the application rate is limited by sodium or chloride. If the Aglindex is above 10, nutrients optimal for plant growth will be available without concern of sodium and/or chloride toxicity. Composts with an Agindex of above 10 are good for increasing nutrient levels for all soils. Most composts score between 2 and 10. Concentrations of nutrients, sodium, and chloride in the receiving soil should be considered when determining compost application rates. The Agindex is a product of feedstock quality. Feedstock from dairy manure, marine waste, industrial wastes, and halophytic plants are likely to produce a finished compost with a low Agindex.

#### Plant Available Nitrogen (Ibs/ton)

Plant Available Nitrogen (PAN) is calculated by estimating the release rate of Nitrogen from 3 Low N Provider the organic fraction of the compost. This estimate is based on the respiration rate, ammonia, and nitrate values. Despite the PAN value of the compost, additional sources of Nitrogen may be needed during the growing season to offset the Nitrogen demand of the microbes present in the compost. With ample nutrients these microbes can further breakdown organic matter in the compost and release bound Nitrogen. Nitrogen demand based on a high C/N ratio is not considered in the PAN calculation because additional Nitrogen should always be supplemented to the receiving soil when composts with a high C/N ratio are applied. C/N Ratio

As a guiding principal, a C/N ratio below 14 indicates maturity and above 14 indicates 15 Indicates immaturity immaturity, however, there are many exceptions. Large woodchips (>6.3mm), bark, and redwood are slow to breakdown and therefore can result in a relatively stable product while the C/N ratio value is high. Additionally, some composts with chicken manure and/or green grass feedstocks can start with a C/N ratio below 15 and are very unstable. A C/N ratio below 10 supplies Nitrogen. while a ratio above 20 can deplete Nitrogen from the soil. The rate at which Nitrogen will be released or used by the microbes is indicated by the respiration rate. If the respiration rate is too high the transfer of Nitrogen will not be controlable Soluble Nutrients & Salts (EC5 w/w dw - mmhos/cm)

Average salts This value refers to all soluble ions including nutrients, sodium, chloride and some 36 soluble organic compounds. The concentration of salts will change due to the release of salts from the organic malter as it degrades, volatilization of ammonia, decomposition of soluble organics, and conversion of molecular structure. High salts + high AgIndex is indicative of a compost high in readily available nutrients. The application rate of these composts should be limited by the optimum nutrient value based on soil analysis of the receiving soil. High Salts + low AgIndex is indicative of a compost low in nutrients with high concentrations of sodium and/or chloride. Limit the application rate according to the toxicity level of thesodium and/or chloride. Low saits indicates that the compost can be applied without risking sait toxicity, is likely a good source of organic matter, and that nutrients will release slowly over time.

#### Lime Content (lbs. per ton)

28 High lime content Compost high in lime or carbonates are often those produced from chicken manure (layers) ash materials, and lime products. These are excellent products to use on a receiving soil where lime has been recommended by soil analysis to raise the pH. Composts with a high lime content should be closely considered for pH requirements when formulating potting mixes.

#### **Physical Properties**

#### Percent Ash

Ash is the non-organic fraction of a compost. Most composts contain approximately 50% 58.7 Average ash content ash (dry weight basis). Compost can be high in ash content for many reasons including: excess mineritzation(old compost), contamination with soil base material during turning, poor quality feedstock, and soil or mineral products added. Finding the source and reducing high ash content is often the fastest means to increasing nutrient quality of a compost. Particle Size % > 6.3 MM (0.25")

4.9 May restrict use Large particles may restrict use for potting soils, golf course topdressings, seed-starter mixes, and where a fine size distribution is required. Composts with large particles can still be used as excellent additions to field soils, shrub mixes and mulches.

Appendix.	AND THE OWNER OF THE OWNER	A DESCRIPTION OF THE PARTY STATE	THERE AND AND AND
Plant Availal	ble Nitrogen (PAN) calculations:	Estimated available nutrients for use when	a calculating application rates
PAN = (X * (	organic N)) + ((NH4-N) + (NO3-N))		Ibs/ton (As Rcvd.)
X value =	If RR < 2 then X = 0.1		
	If RR =2.1 to 5 then X = 0.2	Plant Available Nitrogen (PAN)	3.4
	If RR =5.1 to 10 then X = 0.3	Ammonia (NH4-N)	0.32
	If RR > 10 then X = 0.4	Nitrate (NO3-N)	0.00
Note: If C/N	ratio > 15 additional N should be applied.	Available Phosphorus (P2O5*0.64)	5.5
RR = I	Respiration rate	Available Potassium (K2O)	13.7